



GP-1 Rotary Pump Owner's Manual

Manufactured by HMC Industries, Marshalltown, Iowa.

Pump Operation:

- Pump should be tightly secured by the ¼ NPT threads. Teflon tape should be used to prevent leakage through the threads.
- Rotate the handle Clockwise to pump fluid from the bottom of the pump out the top of the pump. To return fluid, rotate the handle Counter-Clockwise to draw or siphon fluid from the top of the pump back through the pump and out the bottom of the pump.
- When using a hose attached to the pump, raise hose above and rotate counter clockwise to return any unused fluid back into the tank.
 - Wrapping hose around tanks handle and inserting nozzle into handle holder helps prevent spilling unused fuel.

Compatibility:

- This pump is designed for CLEAN fluids with minimal particulate. Appropriate fluids include gasoline, ethanol blends, diesel, mixed fuel, kerosene, industrial coolants, anti-freeze, washer fluid, and 30 weight or less oil.

Capacity:

- This pump is designed to pump to a Maximum Head Height of 5' and approximately 1 gallon per 20 revolutions or 5 gallons per minute at 100 revolutions per minute.

HMC Limited Warranty

HMC Industries warrants to the original purchaser of this product, all parts to be free from defects in manufacture for a period of 1 year from the date of the delivery. Notice of defective part must be received in writing at HMC Industries within 1 year from purchase. All defective parts must be returned to HMC Industries, and which, upon our examination any parts which are deemed defective in manufacture or workmanship, will be replaced or put in good operating condition. This warranty does not apply to damage resulting from accident, improper installation, repair, operation or maintenance negligence or neglect. The cost of such replacement or repair shall be exclusive remedy for any breach of any warranty and HMC Industries shall not be liable to any person for consequential damage, or injury, or commercial loss, resulting from any breach of warranty. HMC Industries makes no warranty or merchantability, makes no warranty of fitness for a particular purpose, and makes no other warranty expressed or implied, including warranty arising from the course or dealing or usage of the trade.

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